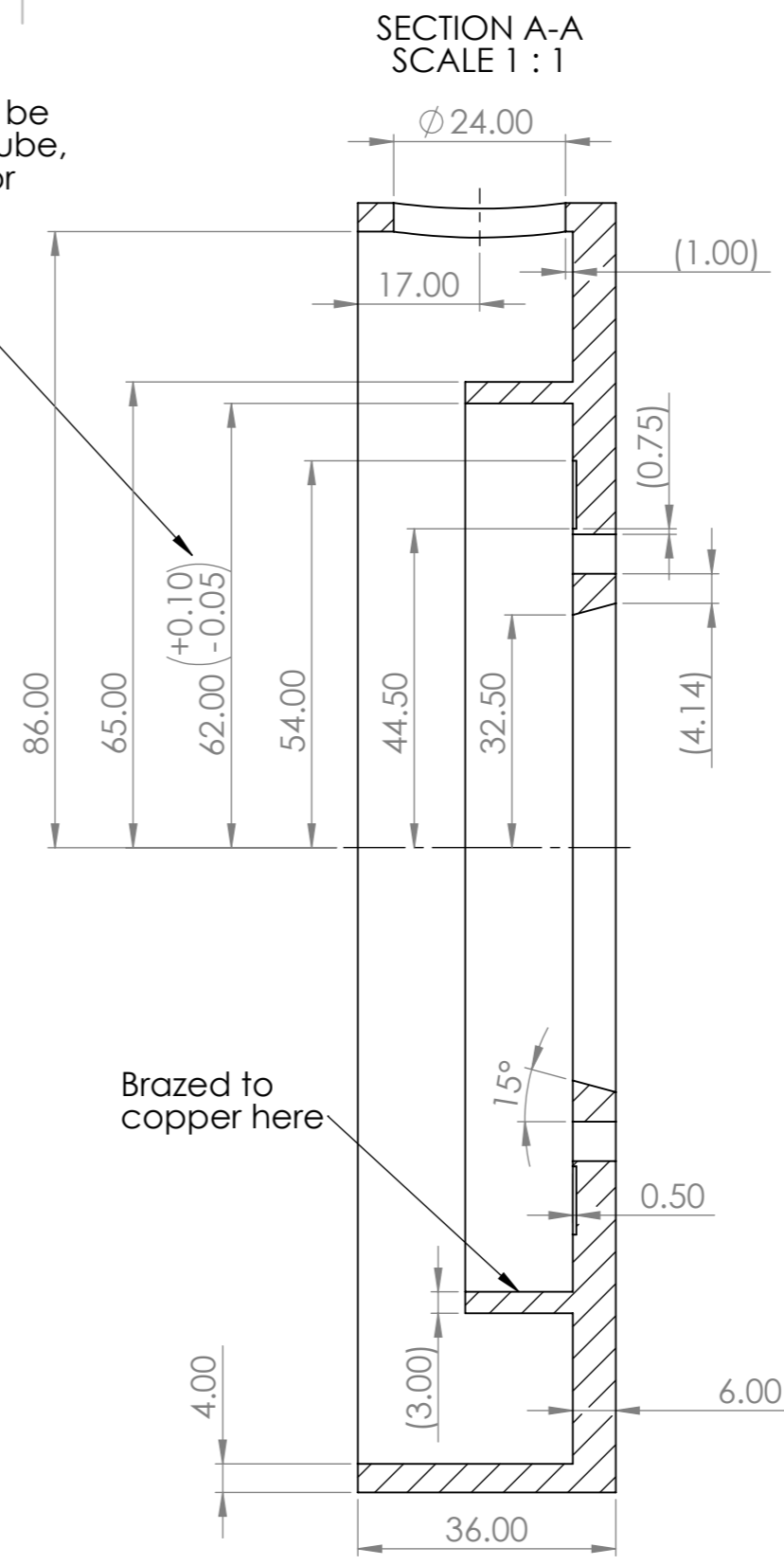
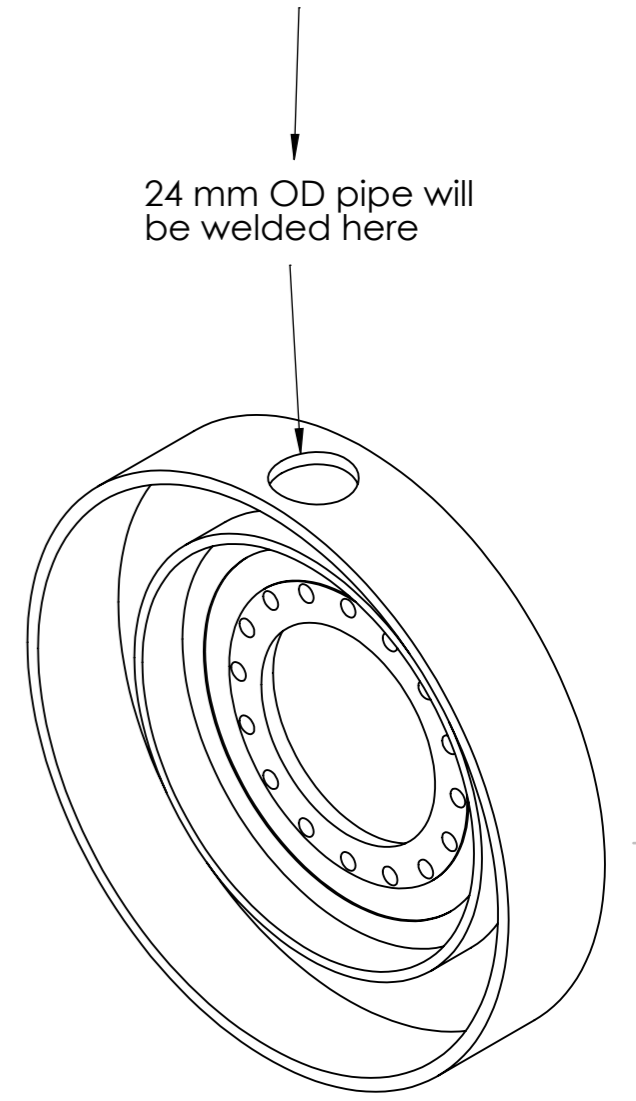


NOTE:
This dimension should be fitted to the copper tube, with a suitable gap for brazing (it is slightly oversized here)



NOTE:
Position of hole along circumference is not important



Ideal brazing gap size (between copper and steel) is 0.025 mm - 0.127 mm.
Thermal expansion during brazing will reduce the gap size by ~0.01 mm.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:			FINISH:	DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION
NAME	SIGNATURE	DATE	TITLE:			
DRAWN						
CHK'D						
APPV'D						
MFG						
Q.A			MATERIAL:	DWG NO.		
				RET_RING		
			WEIGHT:	SCALE:1:5	SHEET 1 OF 1	