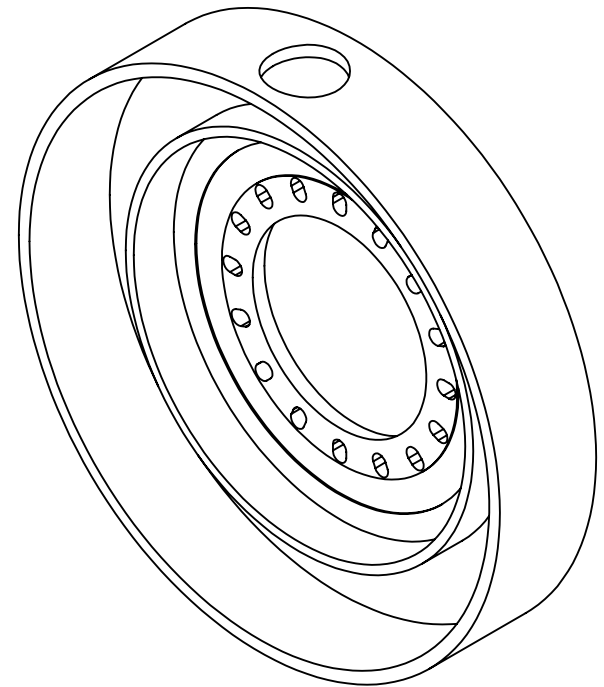
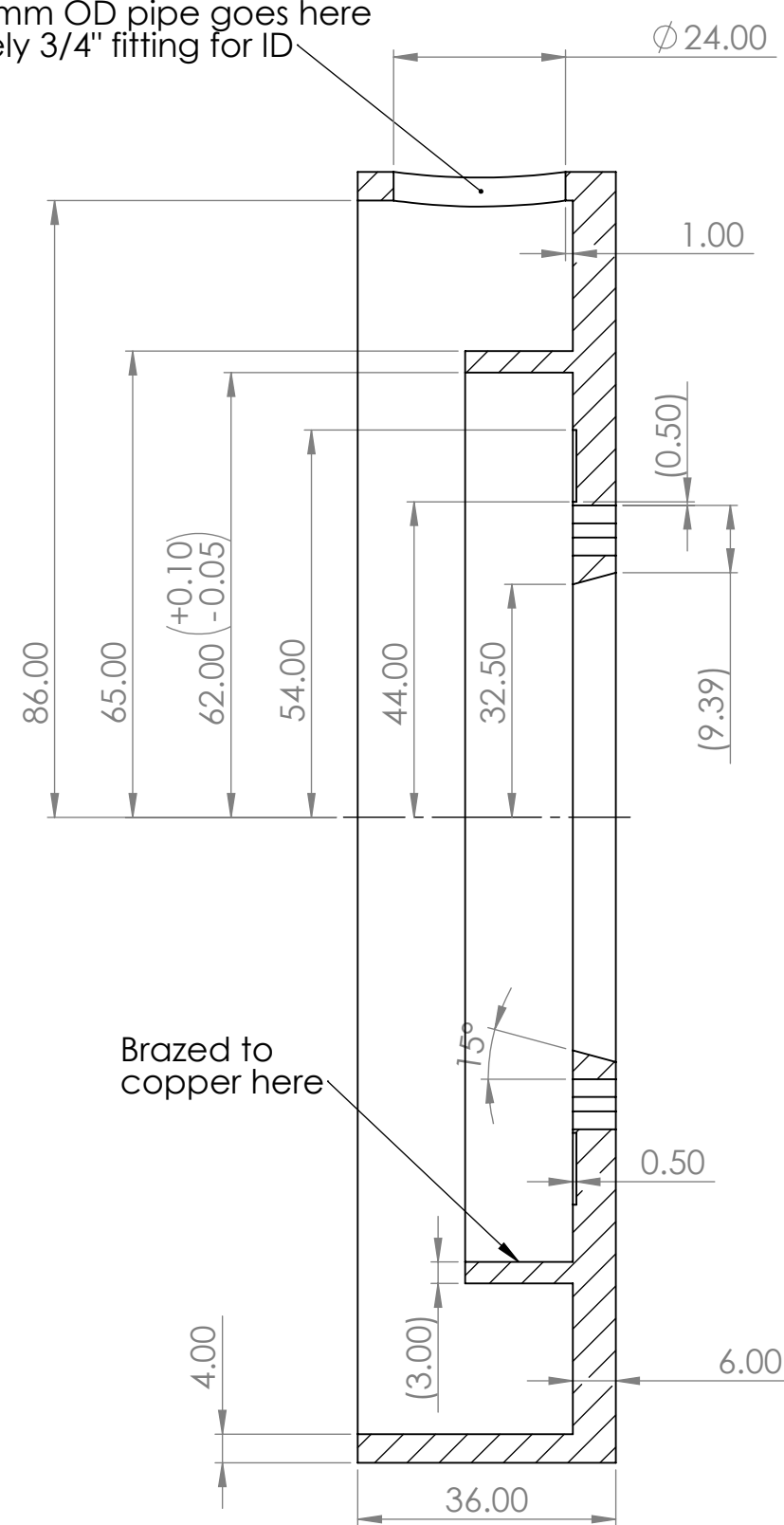


24 mm OD pipe goes here
Likely 3/4" fitting for ID



Gasket itself is 104 mm OD,
90 mm ID.
The slot has 0.5 mm clearance
on the inner side, and 1mm
clearance on the outer side.

Ideal brazing gap size
(between copper and steel)
is 0.025 mm - 0.127 mm .
Thermal expansion will
reduce the gap size
by ~0.01 mm.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:			FINISH:	DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION
SECTION A-A SCALE 1 : 1				TITLE:		
NAME	SIGNATURE	DATE	DRAWN			
			CHK'D			
			APPV'D			
			MFG			
			Q.A			
MATERIAL:			DWG NO.			
WEIGHT:			SCALE:1:5			
			SHEET 1 OF 1			

RET_RING

A3