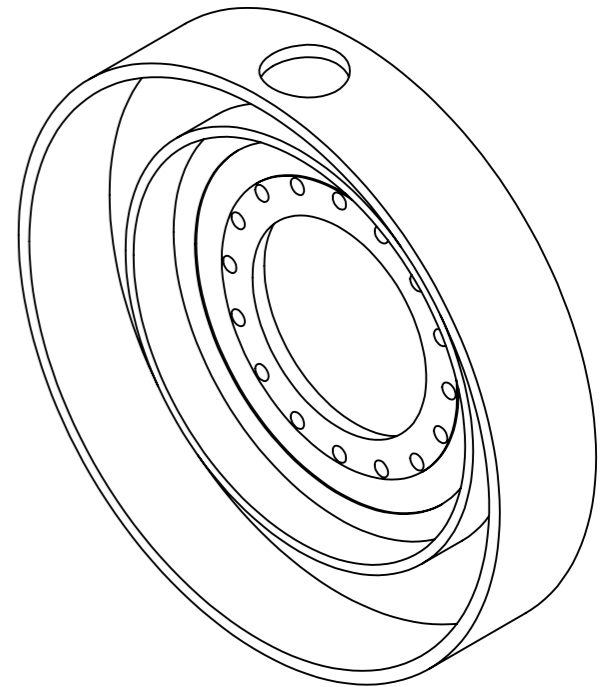
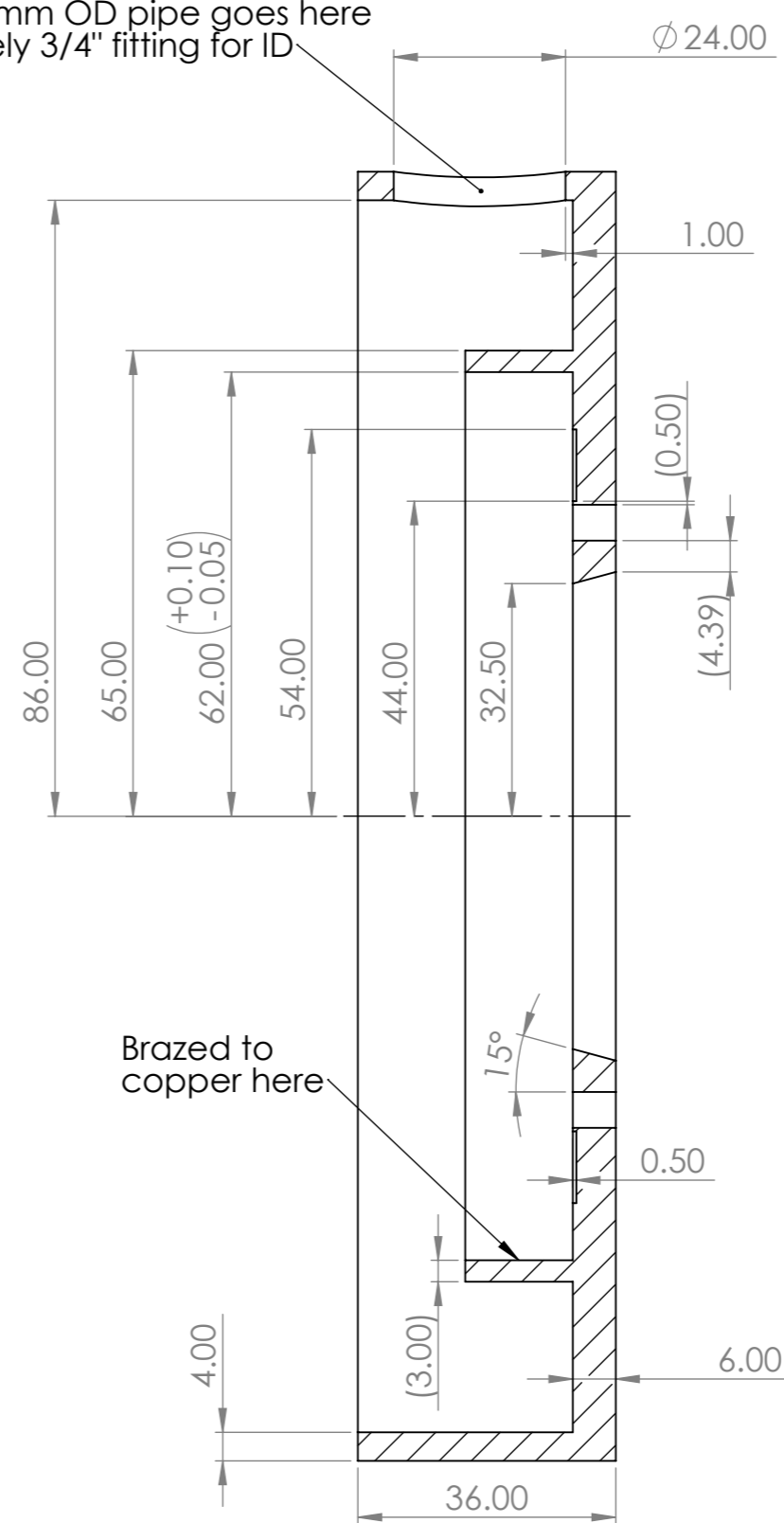


24 mm OD pipe goes here
Likely 3/4" fitting for ID



Gasket itself is 104 mm OD,
90 mm ID.
The slot has 0.5 mm clearance
on the inner side, and 1mm
clearance on the outer side.

Ideal brazing gap size
(between copper and steel)
is 0.025 mm - 0.127 mm .
Thermal expansion will
reduce the gap size
by ~ 0.01 mm.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:			FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		
SECTION A-A SCALE 1:1						TITLE:					
DRAWN			SIGNATURE			DATE			MATERIAL:		
CHK'D			SIGNATURE			DATE			DWG NO.		
APPV'D			SIGNATURE			DATE			SCALE:1:5		
MFG			SIGNATURE			DATE			SHEET 1 OF 1		
Q.A			SIGNATURE			DATE			WEIGHT:		
									RET_RING		
									A3		